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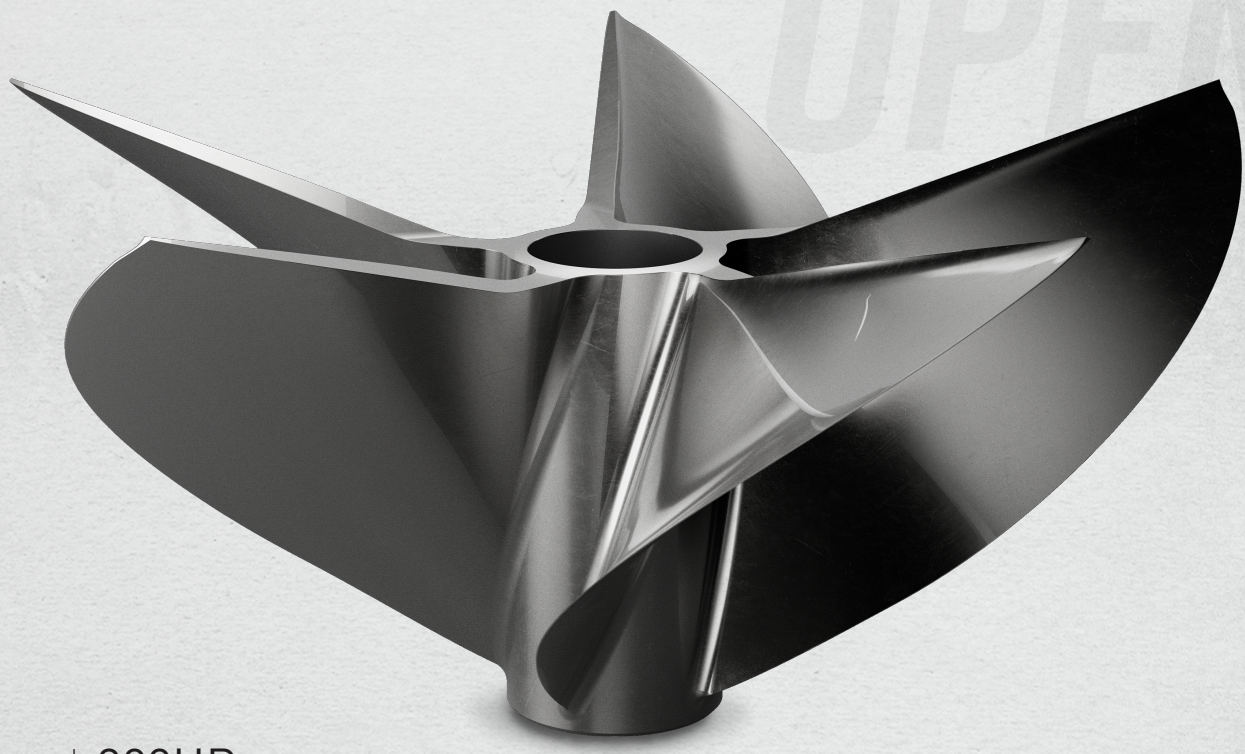

OUTBOARD | 300HP

CNC CLEAVER

The Mercury Racing 300HP 5-blade Mercury Racing CNC Outboard Cleaver propellers are recommended for use with the Mercury Racing 300R outboard fitted with the surface-piercing Sport Master gearcase. The precision-machined props are designed to maximize boat performance and handling in a variety of 300R Sport Master applications. Mercury Racing's proprietary 5-axis CNC production process yields the most consistent, durable, and advanced propellers we have ever produced.

Outboard Cleaver propellers are available with pitch ranges of 26 to 40 inch, 14.63 to 15.25 inch diameter, and 15 or 18 degree rake.

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MERCURY Racing

300HP OUTBOARD CLEAVER 18° RAKE

PITCH	DIAMETER	LH	RH
26”	14.63”	8M0187775	8M0187774
	14.75”	8M0187835	8M0187834
	15.00”	8M0187837	8M0187836
	15.25”	8M0187839	8M0187838
27”	14.63”	8M0188075	8M0188074
	14.75”	8M0188077	8M0188076
	15.00”	8M0188079	8M0188078
	15.25”	8M0188193	8M0188192
28”	14.63”	8M0189087	8M0189086
	14.75”	8M0178073	8M0178074
	15.00”	8M0189089	8M0189088
	15.25”	8M0189091	8M0189090
29”	14.63”	8M0189125	8M0189124
	14.75”	8M0189127	8M0189126
	15.00”	8M0189129	8M0189128
	15.25”	8M0189131	8M0189130
30”	14.63”	8M0189143	8M0189142
	14.75”	8M0189369	8M0189368
	15.00”	8M0189371	8M0189370
	15.25”	8M0189373	8M0189372
31”	14.63”	8M0189379	8M0189378
	14.75”	8M0189381	8M0189380
	15.00”	8M0189383	8M0189382
	15.25”	8M0189385	8M0189384
32”	14.63”	8M0189391	8M0189390
	14.75”	8M0189393	8M0189392
	15.00”	8M0189395	8M0189394
	15.25”	8M0189397	8M0189396
33”	14.63”	8M0175873	8M0175874
	14.75”	8M0173605	8M0173606
	15.00”	8M0189405	8M0189404
	15.25”	8M0189407	8M0189406
34”	14.63”	8M0189439	8M0189438
	14.75”	8M0189441	8M0189440
	15.00”	8M0189443	8M0189442
	15.25”	8M0189445	8M0189444
35”	14.63”	8M0189455	8M0189454
	14.75”	8M0189457	8M0189456
	15.00”	8M0189459	8M0189458
	15.25”	8M0189461	8M0189460
36”	14.63”	8M0189471	8M0189470
	14.75”	8M0189473	8M0189472
	15.00”	8M0189475	8M0189474
	15.25”	8M0189477	8M0189476
37”	14.63”	8M0189485	8M0189484
	14.75”	8M0189487	8M0189486
	15.00”	8M0189489	8M0189488
	15.25”	8M0189491	8M0189490

300HP OUTBOARD CLEAVER 15° RAKE

PITCH	DIAMETER	LH	RH
26”	14.63”	8M0187767	8M0187766
	14.75”	8M0187769	8M0187768
	15.00”	8M0187771	8M0187770
	15.25”	8M0187773	8M0187772
27”	14.63”	8M0187841	8M0187840
	14.75”	8M0187843	8M0187842
	15.00”	8M0188071	8M0188070
	15.25”	8M0188073	8M0188072
28”	14.63”	8M0188195	8M0188194
	14.75”	8M0188197	8M0188196
	15.00”	8M0189083	8M0189082
	15.25”	8M0189085	8M0189084
29”	14.63”	8M0189093	8M0189092
	14.75”	8M0189095	8M0189094
	15.00”	8M0189121	8M0189120
	15.25”	8M0189123	8M0189122
30”	14.63”	8M0189133	8M0189132
	14.75”	8M0189135	8M0189134
	15.00”	8M0173545	8M0173546
	15.25”	8M0189139	8M0189136
31”	14.63”	8M0189375	8M0189374
	14.75”	8M0175699	8M0175698
	15.00”	8M0174087	8M0174086
	15.25”	8M0189377	8M0189376
32”	14.63”	8M0189387	8M0189386
	14.75”	8M0175691	8M0175692
	15.00”	8M0173547	8M0173548
	15.25”	8M0189389	8M0189388
33”	14.63”	8M0169471	8M0169470
	14.75”	8M0189399	8M0189398
	15.00”	8M0189401	8M0189400
	15.25”	8M0189403	8M0189402
34”	14.63”	8M0189433	8M0189432
	14.75”	8M0189435	8M0189434
	15.00”	8M0175041	8M0175042
	15.25”	8M0189437	8M0189436
35”	14.63”	8M0189447	8M0189446
	14.75”	8M0189449	8M0189448
	15.00”	8M0189451	8M0189450
	15.25”	8M0189453	8M0189452
36”	14.63”	8M0189463	8M0189462
	14.75”	8M0189465	8M0189464
	15.00”	8M0189467	8M0189466
	15.25”	8M0189469	8M0189468
37”	14.63”	8M0189479	8M0189478
	14.75”	8M0181197	8M0181196
	15.00”	8M0189481	8M0189480
	15.25”	8M0189483	8M0189482

300HP OUTBOARD CLEAVER 15° RAKE

PITCH	DIAMETER	LH	RH
38”	14.63”	8M0189493	8M0189492
	14.75”	8M0182365	8M0182366
	15.00”	8M0189495	8M0189494
	15.25”	8M0189497	8M0189496
39”	14.63”	8M0189499	8M0189498
	14.75”	8M0189501	8M0189500
	15.00”	8M0189503	8M0189502
	15.25”	8M0189505	8M0189504
40”	14.63”	8M0189507	8M0189506
	14.75”	8M0189509	8M0189508
	15.00”	8M0189511	8M0189510
	15.25”	8M0189513	8M0189512

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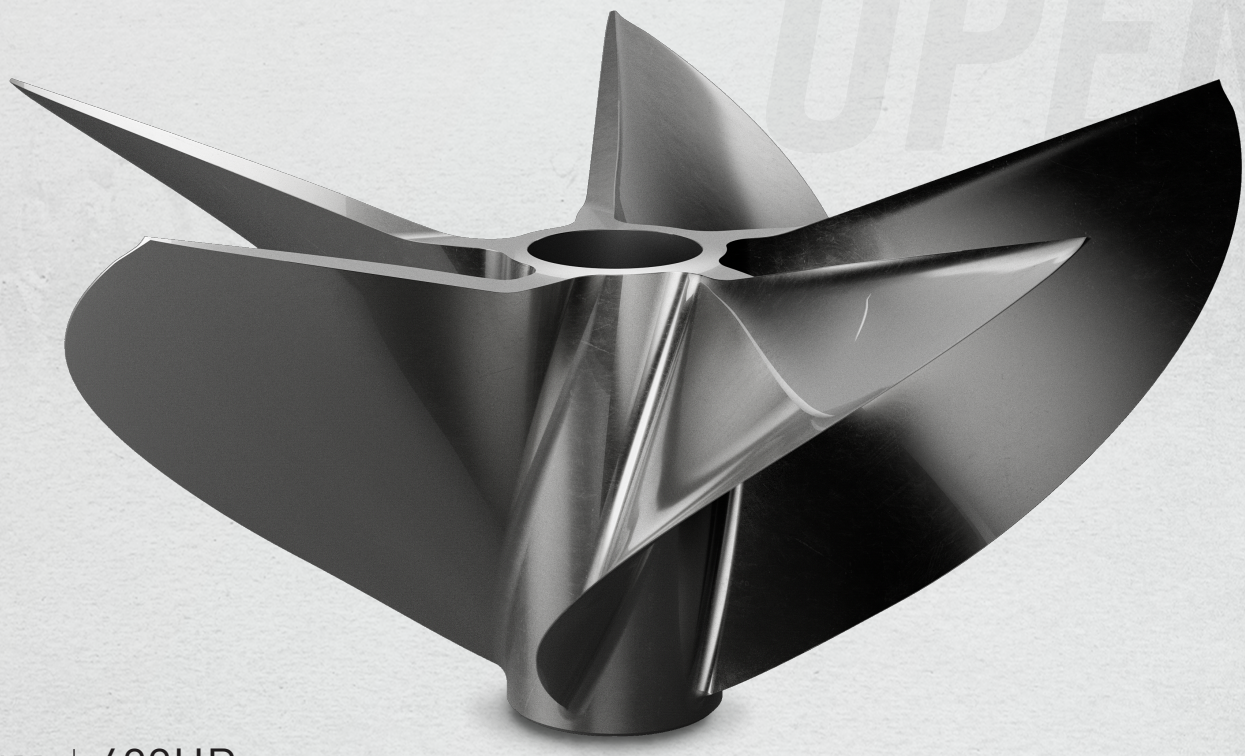

OUTBOARD | 400HP

CNC CLEAVER

The Mercury Racing 400HP 5-blade Mercury Racing CNC Outboard Cleaver propellers are recommended for use with the Mercury Racing 400R outboard fitted with the surface-piercing Sport Master gearcase. The precision-machined props are designed to maximize boat performance and handling in a variety of 400R Sport Master applications. Mercury Racing's proprietary 5-axis CNC production process yields the most consistent, durable, and advanced propellers we have ever produced.

Outboard Cleaver propellers are available with pitch ranges of 26 to 40 inch, 14.63 to 15.25 inch diameter, and 15 or 18 degree rake.

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MERCURY Racing

400HP OUTBOARD CLEAVER 18° RAKE

PITCH	DIAMETER	LH	RH
26”	14.63”	8M0186223	8M0186222
	14.75”	8M0186235	8M0186234
	15.00”	8M0152451	8M0152452
	15.25”	8M0186237	8M0186236
27”	14.63”	8M0186283	8M0186282
	14.75”	8M0186285	8M0186284
	15.00”	8M0186287	8M0186286
	15.25”	8M0186289	8M0186288
28”	14.63”	8M0186365	8M0186364
	14.75”	8M0186367	8M0186366
	15.00”	8M0163003	8M0163002
	15.25”	8M0146899	8M0146898
29”	14.63”	8M0186415	8M0186414
	14.75”	8M0186417	8M0186416
	15.00”	8M0144111	8M0144112
	15.25”	8M0186419	8M0186418
30”	14.63”	8M0187107	8M0187106
	14.75”	8M0187109	8M0187108
	15.00”	8M0179843	8M0179844
	15.25”	8M0163751	8M0163752
31”	14.63”	8M0187113	8M0187112
	14.75”	8M0187115	8M0187114
	15.00”	8M0148847	8M0148848
	15.25”	8M0189619	8M0189618
32”	14.63”	8M0189617	8M0189616
	14.75”	8M0165313	8M0165314
	15.00”	8M0145081	8M0145082
	15.25”	8M0143703	8M0143702
33”	14.63”	8M0187143	8M0187142
	14.75”	8M0141471	8M0141472
	15.00”	8M0156781	8M0156780
	15.25”	8M0145071	8M0145072
34”	14.63”	8M0187163	8M0187162
	14.75”	8M0141473	8M0141474
	15.00”	8M0187165	8M0187164
	15.25”	8M0149445	8M0149444
35”	14.63”	8M0187169	8M0187168
	14.75”	8M0175765	8M0175764
	15.00”	8M0146583	8M0146584
	15.25”	8M0187187	8M0187186
36”	14.63”	8M0187191	8M0187190
	14.75”	8M0187193	8M0187192
	15.00”	8M0167837	8M0167838
	15.25”	8M0187195	8M0187194
37”	14.63”	8M0187341	8M0187340
	14.75”	8M0176005	8M0176006
	15.00”	8M0187343	8M0187342
	15.25”	8M0173179	8M0173180

400HP OUTBOARD CLEAVER 15° RAKE

PITCH	DIAMETER	LH	RH
26”	14.63”	8M0186215	8M0186214
	14.75”	8M0186217	8M0186216
	15.00”	8M0186219	8M0186218
	15.25”	8M0186221	8M0186220
27”	14.63”	8M0186239	8M0186238
	14.75”	8M0186241	8M0186240
	15.00”	8M0186243	8M0186242
	15.25”	8M0186281	8M0186280
28”	14.63”	8M0186291	8M0186290
	14.75”	8M0156783	8M0156784
	15.00”	8M0169475	8M0169474
	15.25”	8M0186363	8M0186362
29”	14.63”	8M0186369	8M0186368
	14.75”	8M0186371	8M0186370
	15.00”	8M0186373	8M0186372
	15.25”	8M0145701	8M0145700
30”	14.63”	8M0186421	8M0186420
	14.75”	8M0186423	8M0186422
	15.00”	8M0152315	8M0152316
	15.25”	8M0151077	8M0151078
31”	14.63”	8M0187111	8M0187110
	14.75”	8M0183477	8M0183478
	15.00”	8M0153317	8M0153316
	15.25”	8M0145699	8M0145698
32”	14.63”	8M0187135	8M0187134
	14.75”	8M0187137	8M0187136
	15.00”	8M0140855	8M0140854
	15.25”	8M0147733	8M0147732
33”	14.63”	8M0187141	8M0187140
	14.75”	8M0136309	8M0136308
	15.00”	8M0140247	8M0140248
	15.25”	8M0148161	8M0148162
34”	14.63”	8M0187161	8M0187160
	14.75”	8M0181201	8M0181200
	15.00”	8M0139055	8M0139056
	15.25”	8M0148163	8M0148164
35”	14.63”	8M0187167	8M0187166
	14.75”	8M0164147	8M0164146
	15.00”	8M0139763	8M0139764
	15.25”	8M0148291	8M0148290
36”	14.63”	8M0187189	8M0187188
	14.75”	8M0166025	8M0166026
	15.00”	8M0148311	8M0148310
	15.25”	8M0127245	8M0127244
37”	14.63”	8M0187197	8M0187196
	14.75”	8M0167787	8M0167788
	15.00”	8M0168393	8M0168392
	15.25”	8M0187339	8M0187338

400HP OUTBOARD CLEAVER 15° RAKE

PITCH	DIAMETER	LH	RH
38”	14.63”	8M0187345	8M0187344
	14.75”	8M0165499	8M0165498
	15.00”	8M0187347	8M0187346
	15.25”	8M0187411	8M0187410
39”	14.63”	8M0187413	8M0187412
	14.75”	8M0187415	8M0187414
	15.00”	8M0187417	8M0187416
	15.25”	8M0187419	8M0187418
40”	14.63”	8M0187421	8M0187420
	14.75”	8M0187509	8M0187508
	15.00”	8M0187511	8M0187510
	15.25”	8M0187513	8M0187512

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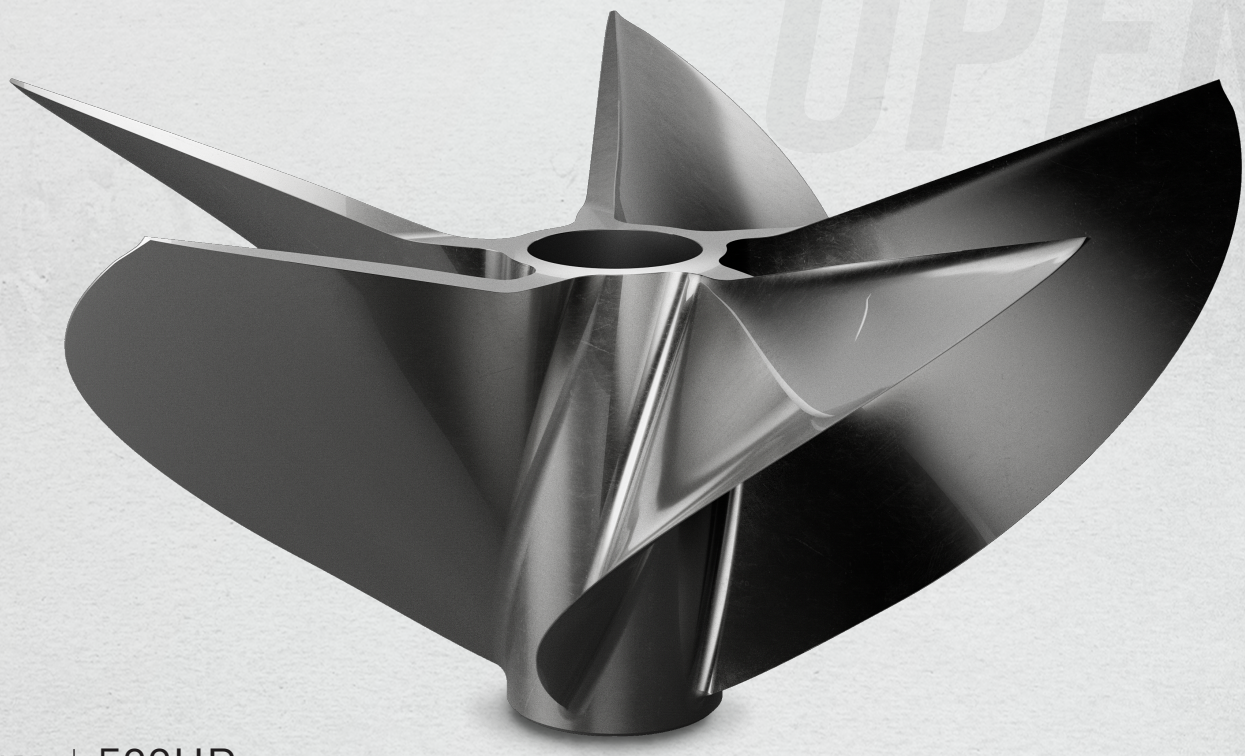

OUTBOARD | 500HP

CNC CLEAVER

The Mercury Racing 500HP 5-blade Mercury Racing CNC Outboard Cleaver propellers are recommended for use with the Mercury Racing 450R outboard fitted with the surface-piercing Sport Master gearcase. The precision-machined props are designed to maximize boat performance and handling in a variety of 450R Sport Master applications. Mercury Racing's proprietary 5-axis CNC production process yields the most consistent, durable, and advanced propellers we have ever produced.

Outboard Cleaver propellers are available with pitch ranges of 26 to 40 inch, 14.63 to 15.25 inch diameter, and 15 or 18 degree rake.

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MERCURY Racing

500HP OUTBOARD CLEAVER 18° RAKE

PITCH	DIAMETER	LH	RH
26”	14.63”	8M0189543	8M0189542
	14.75”	8M0159955	8M0159956
	15.00”	8M0154969	8M0154970
	15.25”	8M0160051	8M0160052
27”	14.63”	8M0189547	8M0189546
	14.75”	8M0160105	8M0160106
	15.00”	8M0160111	8M0160112
	15.25”	8M0160113	8M0160114
28”	14.63”	8M0189551	8M0189550
	14.75”	8M0160483	8M0160484
	15.00”	8M0160485	8M0160486
	15.25”	8M0160487	8M0160488
29”	14.63”	8M0189555	8M0189554
	14.75”	8M0160581	8M0160582
	15.00”	8M0160583	8M0160584
	15.25”	8M0160585	8M0160586
30”	14.63”	8M0189559	8M0189558
	14.75”	8M0160653	8M0160652
	15.00”	8M0160655	8M0160654
	15.25”	8M0160657	8M0160656
31”	14.63”	8M0189563	8M0189562
	14.75”	8M0160737	8M0160738
	15.00”	8M0160739	8M0160740
	15.25”	8M0160741	8M0160742
32”	14.63”	8M0189567	8M0189566
	14.75”	8M0160803	8M0160804
	15.00”	8M0160805	8M0160806
	15.25”	8M0160807	8M0160808
33”	14.63”	8M0189571	8M0189570
	14.75”	8M0160853	8M0160852
	15.00”	8M0159339	8M0159338
	15.25”	8M0160855	8M0160854
34”	14.63”	8M0189575	8M0189574
	14.75”	8M0160835	8M0160834
	15.00”	8M0159341	8M0159340
	15.25”	8M0160837	8M0160836
35”	14.63”	8M0189579	8M0189578
	14.75”	8M0160829	8M0160828
	15.00”	8M0160831	8M0160830
	15.25”	8M0160833	8M0160832
36”	14.63”	8M0189583	8M0189582
	14.75”	8M0159975	8M0159974
	15.00”	8M0159977	8M0159976
	15.25”	8M0159979	8M0159978
37”	14.63”	8M0176384	8M0176384
	14.75”	8M0160041	8M0160042
	15.00”	8M0160043	8M0160044
	15.25”	8M0160045	8M0160046

500HP OUTBOARD CLEAVER 15° RAKE

PITCH	DIAMETER	LH	RH
26”	14.63”	8M0189541	8M0189540
	14.75”	8M0159883	8M0159882
	15.00”	8M0154967	8M0154968
	15.25”	8M0159953	8M0159954
27”	14.63”	8M0189545	8M0189544
	14.75”	8M0160053	8M0160054
	15.00”	8M0160055	8M0160056
	15.25”	8M0160057	8M0160058
28”	14.63”	8M0189549	8M0189548
	14.75”	8M0160127	8M0160128
	15.00”	8M0160129	8M0160130
	15.25”	8M0160131	8M0160132
29”	14.63”	8M0189553	8M0189552
	14.75”	8M0160539	8M0160538
	15.00”	8M0160541	8M0160540
	15.25”	8M0160543	8M0160542
30”	14.63”	8M0189557	8M0189556
	14.75”	8M0160589	8M0160590
	15.00”	8M0160591	8M0160592
	15.25”	8M0160593	8M0160594
31”	14.63”	8M0189561	8M0189560
	14.75”	8M0160659	8M0160660
	15.00”	8M0155583	8M0155582
	15.25”	8M0160661	8M0160662
32”	14.63”	8M0189565	8M0189564
	14.75”	8M0160751	8M0160752
	15.00”	8M0155573	8M0155574
	15.25”	8M0160121	8M0160120
33”	14.63”	8M0189569	8M0189568
	14.75”	8M0160851	8M0160850
	15.00”	8M0155575	8M0155576
	15.25”	8M0160123	8M0160122
34”	14.63”	8M0189573	8M0189572
	14.75”	8M0160857	8M0160856
	15.00”	8M0160859	8M0160858
	15.25”	8M0160861	8M0160860
35”	14.63”	8M0189577	8M0189576
	14.75”	8M0155383	8M0155384
	15.00”	8M0156787	8M0156788
	15.25”	8M0160827	8M0160826
36”	14.63”	8M0189581	8M0189580
	14.75”	8M0155385	8M0155386
	15.00”	8M0159893	8M0159892
	15.25”	8M0159973	8M0159972
37”	14.63”	8M0189585	8M0189584
	14.75”	8M0157711	8M0157712
	15.00”	8M0160037	8M0160038
	15.25”	8M0160039	8M0160040

500HP OUTBOARD CLEAVER 15° RAKE

PITCH	DIAMETER	LH	RH
38”	14.63”	8M0161383	8M0161384
	14.75”	8M0163489	8M0163488
	15.00”	8M0163491	8M0163490
	15.25”	8M0163493	8M0163492
39”	14.63”	8M0189587	8M0189586
	14.75”	8M0163513	8M0163514
	15.00”	8M0163515	8M0163516
	15.25”	8M0163517	8M0163518
40”	14.63”	8M0189589	8M0189588
	14.75”	8M0163521	8M0163522
	15.00”	8M0163523	8M0163524
	15.25”	8M0163525	8M0163526

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