



REFRESH HELPFUL HINTS

The following are helpful hints that aid in minimizing questions and help maintain efficient processing of the customer's engine. Please note, the caps to be installed are provided in the bag kit found within the engine crate.

- Remove headers & header water lines
- Disconnect oil lines at the oil pump – **install the two red -16 caps**
- Disconnect fuel line at the fuel filter & fuel return – **install the 7/8" & 3/4" caps**
- Disconnect water line at the sea pump
- Disconnect power steering lines at the cooler & at the pump – **install appropriate caps as necessary – use the inverted flare plug or the steel cap for pump**
- Drain water from the bell housing, cylinder block, transmission cooler, telephone hose, & sea pump – **NOTE:** draining of water is especially important when shipping your engine to Mercury Racing during the winter months. Water left behind could freeze (even during transportation to the Midwest) and cause significant engine damage.
- Remove custom engine mounting brackets (**wing plates only**)
- Leave transmission, transmission cooler & transmission cooler lines on the engine
- Leave the air cleaners on the engine